



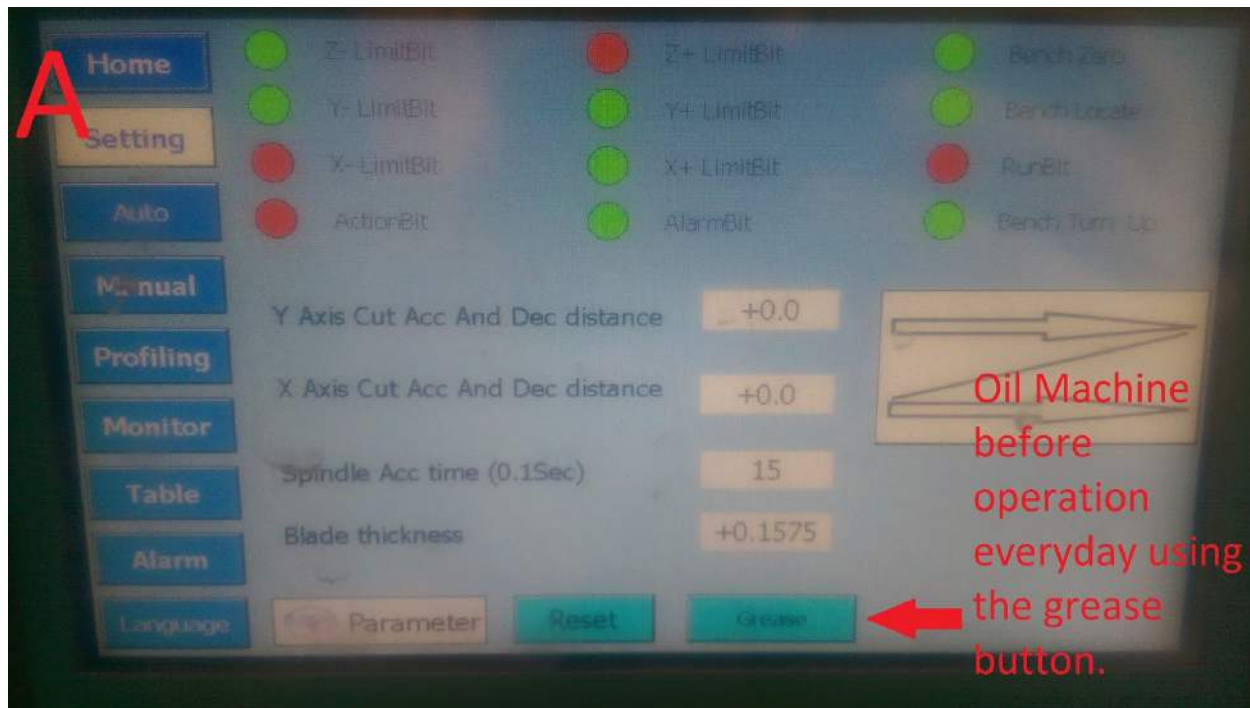
## Flight 1 Maintenance

Grease: NLGI rating 0 to 2 Grease. Do not mix different greases.

Oil Bath oil: SAE 30 weight oil

### Daily:

- Clean off table of any granite dust or debris.
- Grease the machine every morning before operation. This can be found under the “Settings” tab on the left hand side and then on the bottom of the screen. (A)



### Weekly/Monthly:

- Check Level of oil bath. If oil bath is low fill if necessary
- Lubricate the table gear (under the bridge saw table)
- Blow dust out of electrical box with air

### Yearly:

- Replace oil bath oil completely on either side of Bridge Saw

### DO NOT:

- Spray bellow covers or head cover with water nozzle. Wipe each by hand if necessary.